

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	13.06.13	Job No.:	RD4440	ADR Yes/No:	N	ADR Date:		ECN #:	13- 578
Product No.:	D117-837			Created By:	RF	Approved By:	#		
Product Name:	Heli-Utility-Basket			Checked By:	#				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF		DQA / QA Coord.	Y	PS	
Production Manager / Coord.	Y	LL/MF		QC Coordinator	Y	ED	
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	
Production Engineering Coord.	Y	DD/JLM		Customer Technical Support	Y	MB/DS	
Production Engineering Coord.	N	DL		Marketing	Y	HM	
Customer Order Processing	N	RM/CA					

Reason for Change:	New Product for Release
--------------------	-------------------------

Documents Affected:			
D4784 Rev. B	D4785 Rev. B	SR-D117-837-1 Rev. A	MDL-D117-837 Rev. A
D4794 Rev. A	D4911 Rev. A	FTP-D117-837-1 Rev. A	D3914 Rev.C
IIN-D117-837 Rev. A	ICA-D117-837 Rev. A	FTR-D117-837-1 Rev. A	D4034 Rev. C
FMS-D117-837 Rev. A	ACR-D117-837-1 Rev. A	DOC-D117-837-1 Rev. A	SH13-22 ISSUE 1

PAPERWORK UPDATE **PARTS MUST COMPLY** **PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D117-837 Rev. A	<i># for RF 13.06.20</i>
6	Update Product Compatability Matrix	Y	MBS		
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ	SR MISSING, DOC MISSING	<i>13.06.20</i>
11	Update Product Specification Files	Y	KJ		<i>13.06.20</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<i>13.06.20</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	Y	KJ		
15	Update QSI 021 and/or STC Approval List	Y	KJ		
16	Create/Update Parts / STC Database	Y	KJ		<i>13.06.20</i>
17	Update / Verify ARC Database	Y	KJ	# 158	<i>13.06.20</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	See below	<i>13.06.20</i>
19	Create / Update PPP's	Y	KJ		<i>13.06.20</i>
20	Red Decals required?	Y	KJ		<i>13.06.20</i>
21	Update Document Control Database / Laminated Dwgs	N	RF		<i>13.06.20</i>
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		<i>13.06.20</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>13.06.20</i>
24	Manufacturing Licensing Agreement Update	N			

Description / Action:
- Update/Create BOM/routing per above drawing
- D117-837-011 @ CHG 001; D117-837-013 @ CHG 001; D117-837-111 @ CHG 001
- Send 1x D4794-1, 1x D4911-1, 1x D4911-3, and 1x D4784-011 to Great Slave ASAP.
They already have the D117-837-111 Provisions Kit installed.

Done
w 130711

ECN Verified & Complete: _____ Date: _____